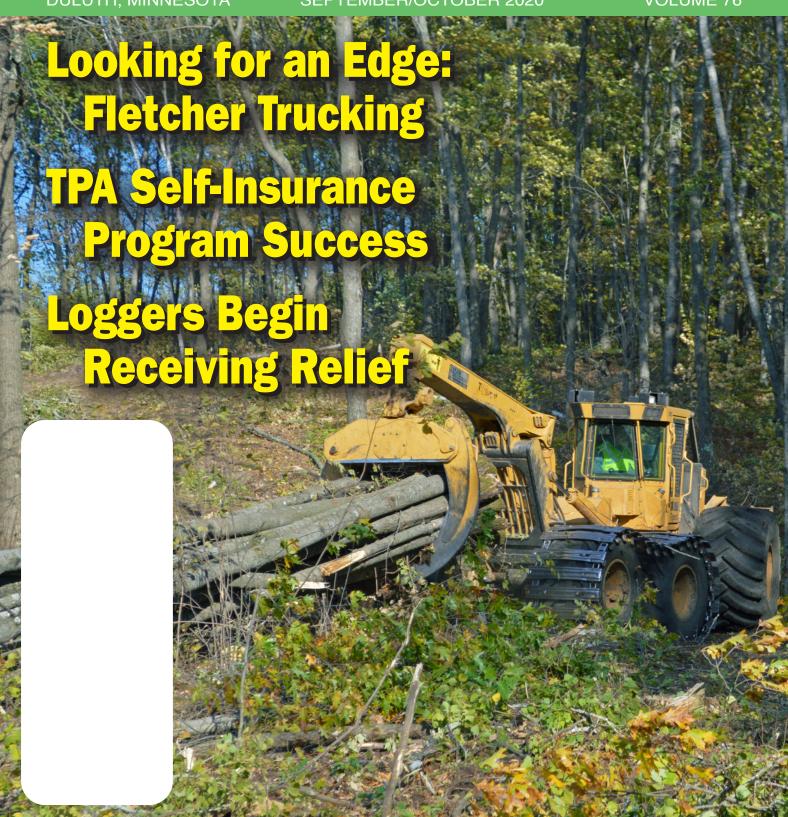
THE VOICE OF THE TIMBER INDUSTRY

TINBER BULLETIN

DULUTH, MINNESOTA

SEPTEMBER/OCTOBER 2020

VOLUME 76





CONFIDENCE BY DESIGN.

Tigercat skidders deliver wood to roadside at the lowest cost per ton in a variety of terrain conditions, tree sizes and species.

Tigercat's unique skidder drive system combines hydrostatics with electronic control technology, resulting in unparalleled productivity and efficiency.

Build quality, durability, productivity and operator ergonomics are unmatched.

Contact Titan Machinery today to learn more.





THE VOICE OF THE TIMBER INDUSTRY THE VOICE OF THE TIMBER INDUSTRY THE VOICE OF THE TIMBER INDUSTRY

Volume 76 September/October 2020 Duluth, Minnesota

IN THIS ISSUE

Looking for an Edge	8
Demenge is Candidate for Aitkin Co. Board	12
On the Markets	.14
Loggers Begin Receiving Relief	. 16
Safety Pays	40
Timber Talk	. 20
Climate Change Council Appointee	. 22
TPA: Self Insurance Program Success	. 24
Loggers of the Past	. 26
Classifieds	. 30
Advertisers Index	. 30

TIMBER PRODUCERS ASSOCIATION

President
KURT BENSON
Past President
DAVE BERTHIAUME
1st Vice President
ROD ENBERG
2nd Vice President
COREY LOVDAHL
Secretary/Treasurer
KELLY KIMBALL
Editor-in-Chief
MIKE BIRKELAND

Graphic Design, Editorial and Mechanical Production STEWART-TAYLOR PRINTING



ON THE COVER

Fletcher Trucking's Chad Auer skids harvested aspen to the landing. For more on Fletcher Trucking, please see page 8.

The Timber Bulletin is published six times annually, in February, April, June, August, October and December by the Minnesota Timber Producers Association, located at 903 Medical Arts Bldg., 324 W. Superior St., Duluth, Minn. Minnesota Timber Producers Association members receive the Timber Bulletin at an annual subscription rate of \$25 which is included in their membership dues. Periodicals postage paid in Duluth, Minnesota. Advertising rates and data on request. The views expressed in the Timber Bulletin do not necessarily reflect the views or opinions of the Minnesota Timber Producers Association.

Postmaster: Please send address corrections to TIMBER BULLETIN, Minnesota Timber Producers Association, 903 Medical Arts Bldg., 324 W. Superior St., Duluth, Minnesota 55802, Phone 218-722-5013.

lssn: 10973532 – USPS: 016208

D H	NIT OST	Statement of Ownership, I AL SERVICE • (All Periodicals Publications Ex-	cept Requ	ester	Publication
Voice	0.5	Timber Bulletin The 2 notation limber the Timber Industrict 1097-	3532	9	- 14-202
4. Itour Frequ	ney	6. Number of Issues No	olahed Annually	-	25.00
J. Complete Mi	-	Against of Kinden Calce of Publishers (Not primary (Notice), edg. 600-19. India, an			Birkelan
8. Complete M	olu oling	Perior St., St. 903 Duluth, mW 558 Address of Pendiguetath or Oceanal Business Office of Published (Not profess)	DJ	18.	127-2013
324W-5	Sumo	Perior St., Ste 903 Duluth MN 5582 organis Maling Addresses of Publisher, Editor, and Managing Editor (Co. not have	D 2 H Sharet)		
Publisher (Nan	e and	complete making address)			
		vices Inc. 324 W. Superior St., S rkeland	te 403 t	Min	14 'wn 22
mike	Bi	Vices, Inc. 324 W. Superior St., Sk. on and complete mailing address! rkeland			
names and	adds.	I (LS.) Let 3.04 W. Supprior St., St. 90: we black I've judication is comed by a cogiration, give the name and others asso of all stabilities or carrier. It is supprised to the come of the first instead or asso of the individual comm. I formed by a particularly or other unincorporated in man, I've published in judicial or by a nongorite organization, give in name and man. I've published in judicial or judicial organization or supprised organization.	falsok, if not own	HA A	nu) SS&2 bity followed by the gonation, give the ss as well as those of
each individ Full Name	lusif ov	sees. If the publication is published by a nonprofit organization, give its name and Compilete Malling Add Thus: M.J. St. B.	rese	V 14 0	63
TPASe	rv	iles, Inc. 324 W Sup Dictash, in 234 W Sup Dictash, in 234 W Sup Timber Reducera agan.	W 2280	3	
Minneso	210	Timber Arducera asan. Suluta, m.	35802	M 40	,
11. Known Bon Other Sense	Should Store	ers, Mortgagees, and Other Security Holders Curring or Holding 1 Percent or Mon If none, check box None	e of Total Amount	of Bonds,	Mortgages, or
Full Name	_	Complete Malling Add	ress		
	_				
	-				
	-				
12. Yax Status	Foro	umpietion by nonprofit organizations authorized to mail at nonprofit rates) (Check tion, and nonprofit status of this organization and the exempt status for Nederal in	onej	_	
☐ Has Not	Chan	gad During Preceding 12 Months During Preceding 12 Months (Publisher must submit explanation of change with it			
	-				
). Publication Ti	tie		14, lesue D	ata for Cir	outation Data Below
			Sep	b. C	Kt. 200
. Extent and N	ature	of Circulation	Average N Each leave Preceding	During	No. Copies of Si Issue Published a Nearest to Filing
a, Total Numb	per of	Copies (Net press run)	80		800
	(7)	Mailed Outside-County Paid Subscriptions Stated on PS Form 3541 (Include p distribution above nominal rate, advertises's proof copies, and exchange copies	sid .		501
b. Paid Circulation (By Mail	(2)	Mailed In-County Paid Subscriptions Stated on PS Form 3641 (Include paid distribution above nominal rate, advertiser's proof copies, and exchange copies	100		
and Outside the Mail)	(2)			5	
		Paid Distribution Outside the Malls Including Sales Through Dealers and Carrier Street Vendors, Counter Sales, and Other Paid Distribution Outside LISPS®			103
	(4)	Paid Distribution Outside the Malls Including States Through Dealers and Carries Street Vendors, Counter States, and Other Paid Distribution Outside USPS** Paid Distribution by Other Classes of Mail Through the USPS (ag., Print-Class Mail**)	NIE		103 N/A
c. Total Paid I			NIE		103 N/A
4 5		Paid Dishbullon by Other Classes of Mell Through the USPS (e.g., First-Class Mel ⁴) uulon (Sium of 150 (1), (3), (3), and (4))	NIE		103 N/A
d. Free or Nominal Rate Distribution	Down	Paid Dishibution by Other Classes of Mail Through the USPS (e.g., First-Class Mail*) subset [Sum of 150 (1), (2), (3), and (4)]	NIE		103 N/A
d. Free or Nominal Rate Distribution	(7)	Paid Dishbutton by Other Classes of Mail Through the USPS (e.g., Francises Mar ^{el}) suder, Francises Mar ^{el}) Author, Sturr of 150 (f), (S), (J), and (4)) Free or Norminal Ratio Outside County Copies included on PS Firm 3541	NIE	6	103 N/A
d. Free or Nominal Rate Distribution	(1)	Paid Distillution by Other Classes of Mail Through the USPS is a. Print Class Mail? In a. Print Class Mail? Free or Numerical Risks Culture Class (See 2) Free or Numerical Risks Culture County Copies Included on PS Form 3641 Free or Numerical Risks to County Copies Included on PS Form 3641	N IE	6	103 N Ia 2 606
d. Free or Normhell Rate Distribution (Sty Mail and Outside the Mail)	(1) (2) (4)	Publi Charthodom by Chiner Classes of Maid Through the USPS list. In Prof. Chine Market 1 (pt. 1), The Chiner Chine Market 1 (pt. 1), The Chiner Chiner Chiner Chiner 1 (pt. 1), The Chiner 1	N 15	16	103 N la 2 606
d. Free or Nominal Rate Distribution (8) Mail and Outside the Mell)	(1) (2) (4)	PAD Clarkshout is Clark Classes of Mell Trough to USPS in a PATCHOSIS Melling (Francisco Melling Clark of 150 (1), (3), (3), and PES Petro or Sensor Mellin Clarks Clarks Clarks Clarks included on PE From 3541 Petro or Sensor Mellin Clarks Clarks (Clarks Notified on PE From 3541 Francis or Sensor Mellin Clarks (Clarks Notified on PE From 3541) Francis or Sensor Mellin Clarks Notified of Dear Clarkson Ethnology the USPS Francis or Sensor Mellin Clarks Notified or Dear Clarkson Ethnology the USPS Francis or Sensor Mellin Clarkson Mellin (Clarkson Or Albert Clarkson or other recent)	N Is 2 60	16	103 N lp 2 606
d. Free or Nominal Rate Distribution (Ny Mail and Outside the Melt) e. Total Free of	(1) (2) (3) (4)	Find Dashbods to Clore Classes of Mol Through to USPS in CPACOSA SHEETING CASE SHEETIN	N IE	6	103 NIA 2 606
d. Free or Nominal Rate Distribution (Ny Mail and Outside the Melt) e. Total Free of	(1) (2) (3) (4) (4) Destrict	Feel Dashbods to given Glasses of Mol Through he UIPS in A. PhiColonia Moling C. J. C. (2), and [4] After or Files (2), (3), (3), and [4] Files or Files (2), (3), (3), and [4] Files or Files (3), (4), and	12 12 15 5 5 66	3	103 N lp 2 606 12 45 57

No articles may be reprinted without written permission from the Minnesota Timber Producers Association.

91.00

606

463

1 91.00

606

663

91.00

Spt. 14, 2020

100 Sept /oct 200 1000 01000 p

President's Column



had to do is more for meaning produced portion for both the following continuous continu

ith the wind gusting up to 30 MPH on this early day in October, the leaves are flying all over the place. Signs of fall are all around us. I recently had the opportunity to take a short trip out west to do a couple days of prairie dog hunting. Fall is most definitely the most favorite time of year for me. Brisk mornings and warm afternoons are hard to beat. Also a time for loggers to get ready for winter. Looking forward to a safe and productive season for all of us in the busiest portion of the year.

Congratulations to Scott Dane from ACLT for being selected to the President's export council. The council is an advisory committee on international trade. This should bring an opportunity for the timber products voice to be heard when trade polices are discussed. Good

Luck Scott!

My term as TPA President concluded with the Annual Membership meeting, so this is my last article for the Timber Bulletin. It has been a year full of challenges for TPA. From losing our Executive Vice President to mill closings. Covid-19 has dished out more delays, cancellations, and obstacles than any of us care to talk about. It is my hope that we can look forward to better times for our industry that we all care so deeply about. With the gridlock in politics it is more important now than ever to keep our membership strong to protect our interests in the timber industry. I know that our new President, Rod Enberg, will do a great job in keeping our industry sustainable. I want to thank our membership for giving me the opportunity to serve. To the TPA staff, who do a great job of keeping our interests at the forefront of all the agencies on their toes, thank you, for your diligence in keeping the organization running smoothly.

With hunting season just around the corner, remember to be safe and enjoy all that fall has to offer!

Aus Bason

Executive Committee

Kurt Benson: 218-835-4525 Rod Enberg: 218-352-6175 Corey Lovdahl: 218-244-4580 Dave Berthiaume: 218-380-9783 Kelly Kimball: 218-849-5222

TPA Staff

Ray Higgins: 218-722-5013



CHECK US OUT TODAY AT:

MidStatesHydraulics.com



"Insuring the Timber Industry since 1946!"

Trucks, Equipment and General Liability are our specialty

Contact Butch, Lonny or any of our agents at 800-934-LOGS (5647)

Don Dens SALES INC 135 & Huay 210 Carlton MN

218-348-7756

www.dondenssalesinc.com www.galvastartrailers.com

HIGH STRENGTH - LIGHT WEIGHT BUILT TO LAST

* DEALER FOR HOOD & BARKO LOADERS *



AFFORDABLY PRICED!
HIGH STRENGTH! LIGHT WEIGHT!
Basic System Starting @ \$6,500
Many Options Available



Harriston Constitution of the Constitution of

2020 RAVENS 5 BUNK LOG TRAILER, 12,500# empty weight, std. w/ front & rear lifts, long travel susp., Add \$3,600 for disc brakes. . . \$52,500 w/FET



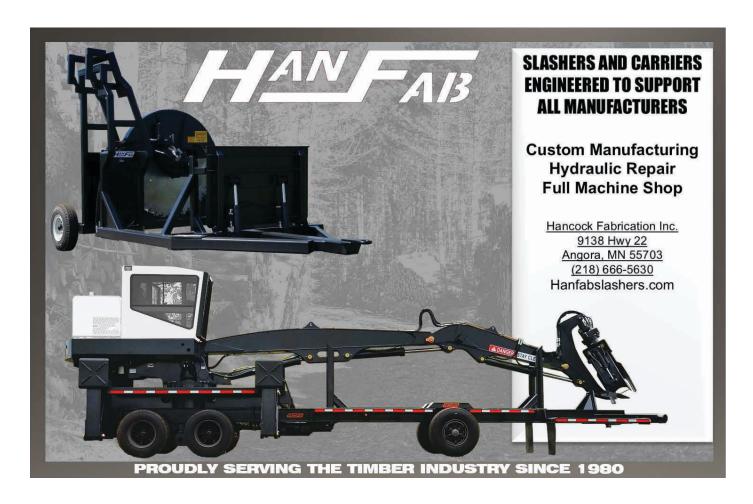
2021 PRATT 41' 4 BUNK w/ Disc Brakes, 30K Intrax, 9'6" Stakes, \$47,500 w/FET 2021 5 BUNK, 2 Lifts, \$48,500 w/ FET



NEW DESIGN! ADJUSTABLE FLATBED BUNKS
Will Fit any width trailer. Easy Install or remove in minutes
Adjustable Bottom, 2 5ft stakes, \$475/each (bottom & 2 Stakes)



NEW 4 BUNK CRIB TRAILER w/ NEW HOOD 7000 LOADER 8.5" Bunks, Front & Rear Gates, Tri Axle w/ Front & Rear Lifts, In Stock Ready To Go \$86,500 w/ FET



Executive Vice President's

Column



started writing this column with politics and the election in mind. As I write, the topic is dominating news

cycles, social media, and coffee shop conversations.

But by the time you read this the presidential election could well be decided ... or maybe not. Delayed counts for mail-in ballots could add drama in some parts of the country—especially contested states with deadlines that extend beyond the election date.

Will Minnesota make a difference in the Presidential race? We'll see. Our state was a focal point for both campaigns with strong advertising buys and visits from both candidates and surrogates through September.

We've also heard the saying – all politics are local. At TPA, we've been watching all races closely and have been in touch with candidates at the congressional, legislative, and county board levels. The results in these races are important to loggers and truckers as well. After the election dust settles, we'll be working with decision-makers who understand the need for healthy and sustainable forests – and healthy and sustainable logging operations.

We've had an awesome fall season. It's been mostly dry. That always helps keep equipment moving in and out of the woods – and it keeps timber on landings, loaded onto trailers, and/or hauled to mills. Hopefully, it sets up for a safe and productive winter harvest season as well. So – remember to put safety at the top of the list each day—every day—whether you're working in the woods, or...

Hunting. For many of us, hunting season is top of mind right now. Thankfully, in Minnesota, our forests provide abundant habitat for a wide

range of wildlife species across the state's 17 million acres of forestland.

As always (and with any audience), it's worth recognizing the fundamental role that logging plays in maintaining healthy forests, creating habitat for wildlife, keeping water clean, and the climate clear. All that, while providing essential products that keep our families informed, warm, safe, and comfortable.

Loggers know this. And it's important that others—especially those who think you "whittle wood" to make lumber, building products, or paper (that is an actual quote from a city-dweller I recently spoke with).

The point about healthy forests is worth revisiting – especially with the wildfires out west this year – fires that resulted in death, destruction, and devastation across California, Oregon, and Washington.

Unfortunately, headline chasers and newsmakers created the "narrative" that pointed to climate change as the reason for the fires. They labeled the wildfires "climate fires."

But amid the smoke, the flames, the rhetoric, and the destruction, there is way more to the western wildfire story than just climate change. Perhaps the finger-pointers should look in the mirror – because the lack of forest management for nearly 30 years played a significant role in the devastating fires. The result: historic wildfires that unleashed tons of stored carbon into the atmosphere.

It's a different story in Minnesota. We have different forest cover – and a different "climate" than California. But we also benefit from active forest management, and an outlook across public and private land that balances competing views and use of the forest. That, in turn, benefits our climate with the growth and use of trees that store carbon – whether on the stump or in products that sequester carbon and benefit the world.

Forest Health is an important issue for all Minnesotans. TPA has long supported policies and

legislation that improve the health of Minnesota's forests. If you're talking with a friend, neighbor, or family member that doesn't know – here are a few friendly reminders to share:

- Healthy forests fight climate change by storing and sequestering carbon.
- Healthy forests provide habitat for wildlife and ensure an abundant supply of clean water.
- Healthy forests provide fiber for loggers and the Minnesota's forest product industry, creating jobs and growing our economy.
- Minnesota's forestland acres have increased by nearly six percent over the past 40 years. There are 1,084,000 acres more forest in Minnesota now than in 1977 -- a rate of more than 25,000 acres per year.
- We grow three times as much wood as we harvest. Our forests are more balanced, better managed, and healthier than ever.

This is a narrative that doesn't generate headlines – but our story benefits our state, our nation, and the world. Let's hope the headline chasers catch on – regardless of who wins elections!

Mil Bill

USED REPAIR PARTS

Wheel Loaders, Crawlers, Track Excavators Loader Backhoes, Skidders, Skid-Steer Loaders, Engines and Transmissions "Rely on our experience-Est. 1967"



www.sewlparts.com - parts@sewlparts.com



4535 State Route 3 N • PO Box 136 Wolf Lake, IL 62998



LARGE INVENTORY OF TRAILERS
WALKING FLOORS • TIPPERS
LOWYBOYS • HYDRAULIC DETACH
SERVICE • REPAIR • CONVERSIONS





WE SPECIALIZE IN WALKING FLOOR TRAILERS!



CALL OUR SALES TEAM TODAY! **320-589-1771**

Easily Move Bulk Material!

- Wood Chips, Sawdust, Mulch
 - Corn, Grain, Silage
- Refuse, Recyclables, Waste, Demo
 Bulk Material & Palletized Cargo

VIEW OUR INVENTORY ONLINE!

SPECIALIZED WWW.ptrailer.com

NORTHERN TIMBERLINE EQUIPMENT, INC.

AUTHORIZED DEALER FOR



BARKO HYDRAULICS

BARKO 295ML TRAILER TRUCK MOUNT



- Used Equipment Sales
- New & Used Parts, Tires & Chains for Most Types of Logging Equipment
- Distributor for:



RUD CHAINS

HanFab Slashers

BABAC TRACTION PRODUCTS

For More Information, Call:

CAM HARDWIG

Ph. (218) 278-6203 Fax (218) 278-6716

6000 County Rd. 8 • Littlefork, MN 56653

Member Feature...



Edward Casterlow, Zack Fletcher, Al Denny, Shawn Fletcher, Chad Auer, Chip Fletcher, and Aaron Schultz of Fletcher Trucking.

Looking for an Edge

wo weeks ago, Shawn Fletcher took deliver on his first cut-to-length processor. This morning he's at the controls of the John Deere 703JH with a Waratah head, cutting oak logs into eight-foot lengths on a logging job northeast of Brainerd for a nearby Amish mill.

"I want to utilize the processor in the pine and all the off species," Fletcher says. "Odd, random lengths and stuff like that. I think it'll be more profitable. When we're doing pine, we cut 16-footers, nine-footers, and eight-footers. And then when we're doing oak, part of the time we're cutting eight-footers and seven-footers. So it works better than the slasher for the odd lengths and you can sort it really well."

Using the processor is also a way to free up his slasher and the rest of

this conventional logging crew to focus on the 800 cords of aspen on this Crow Wing County sale. For a company with two full conventional crews as well as a crew focusing on chipping, the cut-to-length processor is something different, an experiment that isn't inexpensive. But Fletcher has always been one to try something new.

"It just seems like we try to expand every year a little bit of something," Fletcher says. "Our company's always growing every year. We're always looking for that little edge, I guess."

Fletcher grew up in Brainerd. His dad Don made his living logging and trucking, taking much of his wood to the paper mill in Sartell, as well as a transfer yard in Brainerd for Potlatch's Bemidji stud mill. As

a result, Shawn was surrounded by the business when he was a kid.

"I'd cut the pile up with a chain saw," Fletcher says. "I did it in the summers when I wasn't in school. I'd also run cable skidder. We hand felled the wood and probably got our first buncher, a Hydro-Ax pincher, when I was 14."

When he graduated from Brainerd High School in 1988, Shawn bought a truck from his dad and started Fletcher Trucking, hauling wood for the father's business. After a couple of years he bought a belly dump, and left the logging business, hauling dirt and gravel in the summertime. In the winter months, he'd take his business to Texas to do the same there.

"We mostly worked in San Antonio," Fletcher says. "We were



Aaron Schultz operates a John Deere 2154G stroke delimber with a Pro Pac boom on Fletcher's Trucking's job northeast of Brainerd.

in Austin some, and we were in Phoenix, Arizona too. Wherever the work was, that's where we went. But we were in San Antonio a lot more than anywhere, I think."

Over time, opportunities grew, and Fletcher added trucks and drivers. But after about ten years he grew tired of the back and forth between Brainerd and Texas.

"I kind of got sick of going down south and I wanted to stay home," he says. "So I started logging in the winter."

Fletcher continued the dirt and gravel work in the Brainerd area during the summer months. But

armed with the knowledge he'd picked up from his dad's business while growing up, he put together a conventional logging crew for the wintertime, hauling their wood to the Weyerhaeuser Trus Joist mill in Deerwood.

"I learned a lot from my dad's great work ethic," Fletcher says. "I think I came back to logging because I grew up doing it. You kind of go back to your roots."

A lot has changed since then. Deerwood has closed, but Fletcher's moved into other markets and that effort to expand a little each year is working out. These days Fletcher is up to three logging crews: two running conventional equipment, and a third that comes in after harvesting operations to chip the tops and limbs. The harvested roundwood is hauled to a variety of places, including Sappi, Norbord, PotlatchDeltic, Cass Forest Products, and Christensen Forest Products in Pine River, as well as an Amish maker of pallet and furniture parts. Most of Fletcher's logging equipment is newer, which means more investment and payments, but it's under warranty when things go wrong.

"We just try to keep newer stuff," Fletcher says. "Newer, bigger, faster, and less repairs and breakdowns. More logging, less mechanic work."

Logging is now a year-round business, but it isn't the company's only profit center. As the company's



Shawn Fletcher took delivery on this John Deere 703JH cut-to-length processor two weeks ago. Here, he uses it to cut harvested oak to eight foot lengths.

name suggests, trucking is still central to what they do, with 25 to 30 local owner-operators handling dirt work around the state, as far north as the Iron Range, as well as south into the Twin Cities.

"Almost all of them are pulling side dumps," Fletcher says. "We do have some belly dumps, but mostly side dumps that haul dirt. They go all over the state of Minnesota. We also make all of our own black dirt right at the shop. We haul it off jobs and we screen it and blend it. And make our own blend there and sell it."

There are also 17 of his own trucks that handle Fletcher wood deliveries throughout the year. Plus, Fletcher has truck repair at his shop, mostly for the owner-operators to keep



Chad Auer drives Fletcher Trucking's Tigercat 625E skidder.



A Vermeer screener is loaded with chips at Fletcher Trucking's shop. Larger "overs" will be used for mulch, while turkey bedding will be made from the smaller material.

their rigs running, as well as his own.

Fletcher has also gotten into the turkey bedding and mulch businesses. It's a result of the closure of the Benson biomass plant three years ago. Roughly 40 percent of his logging jobs are on private land, and landowners typically like their sites clean with minimal tops and limbs left behind. Fletcher had been chipping that slash and hauling up to twenty truckloads of chips a day to the Benson facility. Once it closed, he needed a home for the material.

"When Benson shut the doors, we put up a drying facility to try to market some of our chips," Fletcher says. "We've been hauling the chips back to our shop and then run them through the plant which knocks them down smaller, and we dry them and sell them for turkey bedding. We also dry down product and sell it to Koda Energy in Shakopee, and we make a highly absorbent product used in the oil industry to absorb oil and water.

"We utilize everything from the woods, so there's no waste," he says. "We try to take all the round wood out of it that's economical and we chip everything else and then all the chips go through a screen. Then after we screen all the chips out—all the big overs and big pieces and

sticks—we re-grind all that and we make mulch out of that: colored mulch, regular mulch, stuff like that.

"Almost all of our mulch stays local," Fletcher says. "A lot of it they come pick up, or if people want a dump truck load, we'll deliver it. Or we'll even bring them a whole semiload of it"

Putting in the dryer and purchasing the grinder, screener, and other equipment took a huge investment. But for Fletcher, it's been worth it.

"It gets better and better each year," he says. "And now we're also doing shavings there too, so we're able to get rid of all of our pine



A mulch customer backs his trailer to one of Fletcher's color options at the company's Brainerd shop.



Driver Al Denny loads his truck with oak using a Serco 7500 center mount.



Zack Fletcher harvests aspen with a John Deere 853M feller buncher.

pulpwood."

The closure at Benson was a scary time, forcing Fletcher to adapt.

"We're doing more roundwood now," he says. "We used to only run one roundwood crew and two chip crews. Now we're running two roundwood crews all the time, and one chip crew. You have to adapt all the time because different mills, different markets, they're always changing. One mill doesn't want anything this week and you have to adapt and do something different. We might go cut oak or pine or whatever we have to do to make a little bit of money."

Adaptability has never been more

important for Minnesota loggers than in 2020. The closure of Duluth's Verso paper mill tightened wood markets and has affected everybody, including those like Fletcher who didn't deliver there. And the COVID-19 pandemic also injected uncertainty into the market.

"Markets are picking up now but they were pretty slow this spring," Fletcher says. "Who knows what'll happen this winter? I think a lot depends on COVID. Fortunately, this summer has been one of the best we've had as far as rain. The last three summers we've had pretty touch-and-go conditions."

Not this week. Fletcher moved

one of his two conventional logging crews onto this site only a couple of days ago. The terrain is hilly, but the weather's been great and they're making good progress. On top of the 800 cords of aspen, the job includes another 480 of oak and 200 cords of birch. It looks like they'll be done here by the end of the week. Shawn is glad to be helping out, at the controls of the processor. He spends far more time than he'd like in the office, so he relishes the chance to be in the woods running a machine.

"When I'm here, I usually run the slasher or something," he says. "I just like to be out in the woods. It's what I grew up with."



Harvest oak for an Amish mill from Fletcher Trucking's Crow Wing County permit.



Chip Fletcher processes aspen with a John Deere 437E slasher/loader.

Demenge is Candidate for Aitkin Co. Board

ong-time TPA member Jerry Demenge is a write-in candidate for a seat on the Aitkin County Board.

Demenge lives in the County's 4th District. After the date for filing to appear on the ballot, Residents of the 4th commissioner district in Aitkin County have urged Jerry to throw his hat in the ring, and as a result is a write-in candidate.

Demenge has been in the logging business for 50 years, was a longtime member of the TPA Board of Directors, now serving on the Association's Advisory Committee. Jerry also served as Chair of TPA's Transportation Committee for 15 years, continuing to be active on transportation issues, among others. He's also served on his township board for more than two decades.

"No one in our Association has a better working knowledge of transportation issues—including safety, enforcement, road engineering, trucking, etc.—than Jerry," TPA's Ray Higgins said. "I've also attended numerous meetings over the years with Jerry and representatives of MnDOT, the State Patrol, and others in regional transportation, I've learned a ton watching his ease in dealing with people, articulating his thoughts,



Jerry Demenge

and working to resolve issues with government agencies."

Election Day is November 3rd.









www.midstatetruck.com

- SALES - SERVICE - PARTS - - LEASING & RENTAL - BODY SHOP - FINANCE -



Abbotsford,WI (715)223-6361 Wausau,WI

(715)845-2244

Chippewa Falls, WI (715)835-6138 Wisconsin Rapids, WI (715)204-3023 Marshfield,WI (715)406-4313 Duluth,MN (218)624-4855 Plover,WI (715)344-2931 Virginia,MN (218)741-9505



Compeer Financial Deerwood Bank Fryberger, Buchanan, Smith & Frederick P.A. **Hedstrom Lumber Company** Louisiana Pacific Corp. **McCoy Construction & Forestry Minnesota Forest Industries MN SFI® Implementation Northern Capital Insurance Group Northern Timberline Equipment Packaging Corporation of America Pomp's Tire Service PotlatchDeltic Land & Lumber LLC Sappi North America Schaeffer Specialty Lubrication UPM Blandin Paper Co. Ziegler CAT**

On the Markets

he *Timber Bulletin* publishes information regarding results of a sampling of recent timber sales and other market indicators, as well as other market-related news items.

Recent Timber Sales Average prices, as reported by each agency

<u>Agency</u>	<u>Regular</u>	<u>Intermediate</u>
Koochiching C		
July 8th—Oral A	Auction	
Aspen P/B	\$28.10	\$33.23
Spruce P/B	\$20.44	\$20.39
Tamarack P/B	\$ 5.46	\$ 6.00
Jack Pine P/B	NA	\$49.08
19 of the 20 trac		d during the
sale were purch	iased.	

Cass County

July 30th—Sealed Bid
Aspen \$38.70 \$38.04
Basswood NA \$20.12
5 of the 6 tracts offered during the sale were purchased.

Koochiching County

0	,	
August 5th−O	ral Auction	
Aspen P/B	\$31.76	\$32.60
Spruce P/B	\$17.64	\$19.27
Balsam P/B	\$ 7.29	\$ 7.64
Norway		
Pine P/B	\$46.17	\$37.28
All 22 tracts of	fered durir	ng the sale
were purchase	d.	_
•		

Aitkin County

111111111111111111111111111111111111111		
August 19th—C	Oral Auction	1
Aspen P/B	\$34.45	NA
Mixed		
Hdwd pulp	\$12.12	NA
Maple P/B	\$10.99	NA
Red Pine P/B	\$51.74	NA
16 of the 19 trac	cts offered	during the
sale were purch	nased.	O

Cass County

August 27th—Se	ealed Bid	
Aspen	\$41.74	\$38.64
Red Oak	\$28.32	\$34.34
Jack Pine Pulp	NA	\$31.52
Birch	\$25.34	\$21.95
All 5 tracts offer	red durin	g the sale
were purchased	l.	_

DNR—Park Rapids Area

		•
September 15th-	-Sealed Bio	d Trembling
Aspen (PB)	\$49.34	\$40.21
Nrthrn		
Hdwds (PB)	\$37.68	\$19.92

Red Oak (PB) \$55.46 \$21.25 Oak Species (PB) NA \$35.87 19 of the 22 tracts offered during the sale were purchased

DNR—Little Falls Area—Camp Ripley

September 17th –	-Sealed Bid	
Aspen		
Species (PB)	\$14.01	NA
Oak		
Species (PB)	\$15.34	NA
Aspen		
Species (PW)		NA
4 of the 6 tracts		ing the
sale were purchased.		

Cass County

September 24t	h — Sealed Bio	1
Aspen	\$35.45	\$39.04
Red Oak	\$19.75	\$22.03
Maple	\$12.34	\$19.64
4 of the 5 tracts offered during the		
sale were pur	rchased.	

Crow Wing County

0	,	
September 25th	-Oral Auct	ion
Aspen	\$38.62	NA
Oak	\$22.05	NA
Maple	\$12.16	NA
Birch	\$19.64	NA
Basswood	\$14.65	NA
10 of the 12 tra	acts offered	during the
sale were pure	chased.	O



St. Louis County

September 30th—Oral Auction Aspen \$32.05 NA Birch \$ 5.68 NA Black Spruce \$16.59 NA Balsam \$3.91 NA Red Maple \$4.99 NA 23 of the 34 tracts offered during the sale were purchased.

Hubbard County

October 5th—Oral Auction Aspen Pulp NA \$36.54 Aspen Mixed \$41.93 NA Birch Pulp \$10.94 NA N. Pine Pulp \$20.83 NA N. Pine Bolts \$48.71 NA All 11 tracts offered during the sale were purchased.

Products:

Products:
PB= Pulp and Bolts
WMP= Woodsrun Mixed Products
WC= Woodsrun Cordwood
ST=Sawtimber
WST=Woodsrun Sawtimber
PW=Pulpwood
SLV=Sawlogs/Veneer

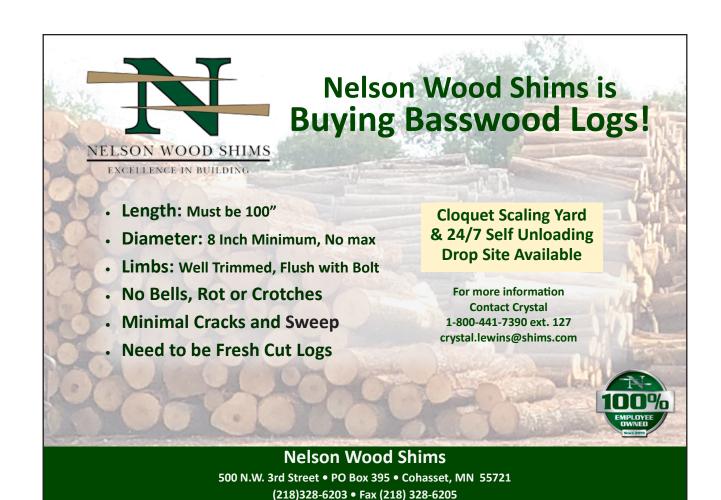


Quality Preowned Construction & Forestry Equipment

Contact- Erik Lunemann, Brainerd, MN Mobile 218-821-7485



<u>www.lunequip.com</u>
Visit @LunemannEquipmentCo on Facebook



Loggers Begin Receiving Relief

ith some Minnesota county boards voting to utilize federal Coronavirus Aid, Relief, and Economic Security (CARES) Act funds to offer relief to timber permit holders, loggers have begun to apply for those funds over the past several weeks.

The programs are in response to the closure of Verso's Duluth mill and the resulting changes to spruce and balsam markets. St. Louis, Itasca, and Koochiching Counties were among those developing plans to assist affected loggers.

St. Louis County

\$500,000 was allocated to provide relief for loggers. Ten eligible companies turned back 18 timber contracts and applied to receive relief funding for their down payment. Several companies applied for other COVID impact costs in addition to the down payment on returned contracts. These applications were still being reviewed and totaled when this edition of the Timber Bulletin went to press.

The county's general timber turn back policy runs until March 1, 2021.

In addition, the county board approved \$750,000 for "right-of-way" clearing. Bids on these projects are let each week. Only logger companies located in St. Louis County are allowed to bid under this program. Projects are in the \$10-15k range, and individual firms are limited to work up to \$50,000.

So far, 33 projects have been let, with winning bids totaling more than \$600,000 in relief to loggers. An additional six projects are being advertised.

Koochiching County

The county board voted to allow permits with spruce and balsam totaling more than 20% of the volume to be extended or turned back without penalty. For permits turned back, permit holders were eligible to apply for down payment refunds.

A total of 41 permits met the criteria for relief, held by nine



different companies. So far, all of the permit holders have elected to extend the permits rather than apply for refunds on down payments.

The program application window is open until November 16th.

Itasca County

Itasca County Commissioners dedicated \$300K of their CARES Act allocation towards a program to support loggers in Itasca County. Itasca Economic Development Corporation (IEDC) facilitated the program, with 24 Itasca County loggers applying. Grants started at \$3,000 and were awarded based on the criteria set.

"We believe these grants will be critical to supporting our loggers during this crisis," said IEDC President Tamara Lowney.

Protection, Performance and Peace of Mind.

We are staffed to provide the following endorsed programs for members of the Minnesota Timber Producers Association:

EMPLOYEE BENEFITS

Group Health Insurance • Group Dental Insurance Insurance Section 125 Plans • Group Life Insurance



Let Otis-Magie Help You Get There.

Daniel J. Zobel CIC

Certified Insurance Counselor

Duluth | 332 W Superior Street Suite 700 218.722.7753 -or- 1.800.241.2425



www.otismagie.com

Proud Distributor for Service Trucks International, Tiger Cranes, SnowDogg® Snow Plows and SaltDogg® Spreaders

- TRUCK/TRAILER EQUIPMENT
- •TRUCK/TRAILER ACCESSORIES
- SERVICE & REPAIR
 - Double Framing Trucks
 - Drive Line Work
 - Truck/Trailer Brakes
 - Truck/Trailer Lighting
 - DOT Inspections
 - •Oil Changes
 - Hydraulic Packages
 - Axle Repair
 - Lift Axles
 - •Welding All Types
 - Frame Work
 - Plastic Liners
 - Snow and Ice Equipment
 - •And Much More!



NEW BUILD OPTIONS:

BODIES - Gravel, Contractor, Flatbeds, Utility, Service & More! TRAILERS - Side Dumps, Low Boy,

Gooseneck, End Dump, Tag Trailers, Horse Trailers & More!



(320) 597-5600

415 Jay Ave SE / Richmond, MN







www.RenegadeTruckEquipment.com • info@renegadetruckequipment.com



Safety Pays

By JOHN SACCOMAN, Mackinaw Administrators, LLC.

here are easier ways to make a living. Days are long. Weather can be harsh. It seems like profit margins seem to shrink annually. And equipment costs can give even the most grizzled logging veterans acid reflux.

But Derek Killmer, of Killmer Brothers, Inc. and a 20-year logger from Big Falls, MN, wouldn't change a thing.

"People who are still in it are there because it's in your blood," Killmer said. "If things are going good, it's a pretty rewarding way of life."

Killmer helps run a 7-to-10 employee logging operation that ships most of its product up to outlets like PCA (Packaging Corporation of America) in International Falls. Like many logging operations, his business is family run.

"I think up in this area, going back to the early days, you needed everybody in the family to work together to run a business," he said. "It was the only way to make it work."

Killmer said his business was started by his dad and uncle years ago.

"My dad's still out working every day, and he's 78," Killmer said. "I tell him all the time to buy an Ice Castle (fish house) and that's a lot more comfortable in the winter. He'd rather sit in his slasher."

There are other outside forces that ensure logging operations are family run. Many logging operations depend on sons, nephews, brothers, and wives. Killmer said he believes he knows why.

"Young help is hard to find," Killmer said. "It's hard to find young people with the drive and motivation to get out of bed at 4 a.m. and deal with the cold and long hours."

Most owners aren't excited to turn over the keys to expensive logging machinery to just anyone either. Many prefer to stay with a small crew of experienced employees, ones they can trust to show up,



work hard, and treat equipment with respect.

"It used to be that if you had ambition, a little bit of money, a skidder, and a chainsaw, you could carve out a living," Killmer said. "But with the cost of everything now, it's almost impossible for someone to jump in and start up."

It isn't just cost of the equipment. The maintenance costs of everything associated with running the operation have gone up as well. In days past, there was more "meat on the bone" to make a living compared to today's market. "It just seems like everything from the parts to the tires has gone up," he said. "And the wood price doesn't usually change much."

On a positive note, that expensive equipment has changed the industry. No longer dependent on chainsaws and multiple employees on the ground, Killmer said the industry has become much safer. But he was cautious to add that it doesn't mean that loggers don't have to remain vigilant.

"Things can go wrong at any minute," he said. "You have to be constantly paying attention and aware of your surroundings. Like Limbaugh (Rush) said, 'you need intelligence guided by experience'."

Even though there is competition

among other loggers in the north woods, all bidding for the same jobs, Killmer views logging as a brotherhood. He knows many of the other area loggers and considers them friends.

"Everybody is in the same boat just trying to make a living. You see each other at the gas station, church or the bar...not necessarily in that order," Killmer said laughing.

As he ponders again why he's neck-deep in a such a difficult profession, Killmer said it's sometimes the simple things that are hard to beat…like the scenery and wildlife.

"The things you can see when you open up the roads 15 miles into the woods," he said "You're in a place that nobody else much gets to. That deep in the woods...you just don't get that anywhere else."

Mackinaw Administrators, LLC is the third-party administrator of the TPA/Northern Capital Workers Comp Insurance Program, working with program participants to increase safety, thereby reducing costs, including insurance premiums. For information on the TPA/Workers Compensation Insurance Program, call the TPA Office, or Jay Eystad (218-255-0446) or Bill Dupont (952-913-6950) of Northern Capital.

Rice Blacksmith Saw & Machine &



are proud to feature



Offering complete professional saw repair service—call now!

Rice Blacksmith Saw & Machine

Main Street, Rice, MN 56367 • Phone 320-393-2169 • Fax 320-393-2164 Contact: Jim or Al Voigt

Firefighter Dies in California Fire Started By Gender Reveal

firefighter was killed in a California wildfire started by an elaborate gender reveal in September.

A smoke-generating Pyrotechnic device designed to reveal the baby's gender ignited four-foot-tall grass,

Timber Talk

according to
Captain Bennett
Milloy of the
California
Department of
Forestry and
Fire Protection.

Efforts to douse the fire with water bottles were unsuccessful.

The fire El Dorado Ranch Park, east of Los Angeles grew to more than 22,000 acres in the San Bernardino National Forest. At its peak, 1351 firefighters battled the blaze, using 17 hand crews, 177 engines, 20 water tenders, 17 dozers, and 10 helicopters. Numerous Fixed Wing Tankers including a DC-10 assisted with aerial fireretardant drops. Three Canadian Fire Bosses and a Single Engine Air Tanker (SEAT) Water Scooper were also used for the first time in Southern California.

Thirteen firefighters were injured in addition to the one fatality. The El Dorado Fire is one of several fires to burn California timberland over the past two months.

As of early October, the fire was 93% contained but was not expected to be fully extinguished for several weeks. According to California

prosecutors, no charges can be filed until the fire is completely out and the extent of the damage is known.

Twin Cities Homebuilding Surges in September

Construction for new single-family homes picked up significantly in September, according to Housing First Minnesota.

Low interest rates and pent up demand continue to impact the housing market, according to the report. With 650 permits pulled, single-family construction jumped by 38% over September of 2019.



That's the highest number of singlefamily permits pulled in the month of September since 2005.

"As inventory of existing homes for sale continues to drop, we're seeing increased interest from homebuyers looking to build," said Gary Kraemer, president of Housing First Minnesota. "On top of the pent-up demand, many buyers are now looking for more space to work remotely and are willing to look further into the suburbs as they may no longer have a commute to consider."

According to data compiled by the Keystone Report for Housing First Minnesota, there were 697 permits issued for a total of 1,135 units during four comparable weeks in the month of September.

While the number of permitted units for large multifamily construction fell by 68%, the number of permitted units for townhome construction was up a sharp 150%.

"While we are pleased to see homebuilding activity continue to lead the economic recovery, we remain deeply concerned about the challenge of housing affordability," said David Siegel, executive director of Housing First Minnesota.

"Following more than a decade of underbuilding, our housing market is extremely undersupplied. This is causing existing home prices to continue their steep climb. Those in existing homes cannot move to their new moveup home, breaking the entire ecosystem. A powerful uptick in homebuilding is necessary to provide some relief to the entire

housing market. We've got to able to reintroduce starter homes into this market, and with today's regulatory roadblocks, we simply cannot."

Nationally, US housing starts in August (the most recent stats available) were down 5.1% from July, but rose 2.8% above the rate from August, 2019, according to figures from the US Census Bureau.

Additionally, sales of new homes in the US topped the one million mark in August, they're highest level since September, 2006.



Buying Fresh Logs: Red and White Pine Pine Bolts: Jack, Red and White

For Specifications Call 218-335-2694



Northern Capital has been serving the Forest Products Industry for over 20 years specializing in workers compensation, property, general liability and truck/auto insurance coverages.

For more information contact Northern Capital at 1-800-676-8818 or info@northerncapital-mn.com

Walz Appoints Birkeland Climate Change Council

overnor Tim Walz has named TPA Executive Vice President Mike Birkeland to the Governor's Advisory Council on Climate Change.

Over one hundred Minnesotans applied for spots on the board. Birkeland is one of fifteen appointed by the Governor.

"It's an honor to be appointed to the Governor's council," Birkeland said. "I'll bring the message that active forest management and carbon sequestration play a major role in combatting climate change. Loggers are at the heart of that message, setting the standard for a healthy environment and sustainable economy."

"Addressing climate change requires bold and creative solutions," Governor Walz said. "It is my honor to appoint members to

the Governor's Advisory Council on Climate Change that represent Minnesota's diverse strengths and our tradition of innovation in the public, private, and nonprofit sectors. This Advisory Council will provide valuable input on how we can achieve the emissions reductions needed to get us back on track to meet our Next Generation Energy Act goals, explore natural and agricultural solutions to reduce carbon, and promote a green economic recovery in Minnesota."

Those appointed to the Governor's Advisory Council on Climate Change include:

- Khalif Bashir, Willmar School District
- Mike Birkeland, Minnesota Timber Producers Association

- Christopher Clark, Xcel Energy, Minnesota, South Dakota, and North Dakota
- Eric Dayton, Askov Finlayson
- Wayne Dupuis, Fond du Lac Band of Lake Superior Chippewa
- Marco Hernandez, Communities Organizing Latinx Power and Action (COPAL) and Minnesota Council on Latino Affairs
- Lucinda Johnson, Ph.D., Natural Resources Research Institute, **UMD**
- Alexandra Klass, J.D., University of Minnesota Law School
- Patrick Lunemann, Lunemann **Farms**
- Ann Mulholland, Nature Conservancy
- Micah Niermann, M.D., Gillette Children's Specialty Healthcare
- Kevin Pranis, Laborers' International Union of North America, Great Lakes
- Hilda Martinez Salgado, Environment and Climate Consultant
- Anne Schwagerl, Prairie Point
- Dave Sunderman, BENCO Electric Cooperative





For synthetic motor oils, hydraulic fluids, and diesel fuel additives that have achieved a world-class reputation for improving engine performance and fuel economy, contact:

Pete Berg

Cell: 218.851.0851 Email: pjbergent@yahoo.com www.schaefferoil.com



LET'S MAKE YOUR PLANS A REALITY, TOGETHER.

We see the potential in your plans. Our timber lending specialists provide financial solutions for your unique needs – **from equipment loans and leases to real estate financing, fleet services and more** – designed to give you the tools needed to succeed. And our experienced financial team will guide you every step of the way.

Partner with us to make your goals possible.

COMPEER FINANCIAL

(844) 426-6733 | #CHAMPIONRURAL

COMPEER.COM/GOALS

John Marchand
Sr. Timber Lending Specialist
(218) 216-3989 | John.Marchand@compeer.com

Julie Miles

Associate Timber Lending Specialist (218) 290-2260 | Julie.Miles@compeer.com



Compeer Financial can provide assistance with timber financing and operations based on historical data and industry expertise.

Compeer Financial does not provide legal advice or certified financial planning. Compeer Financial, ACA is an Equal Credit Opportunity Lender and Equal Opportunity Provider and Employer. @2020 All rights reserved.



TPA/Northern Cap Workers Comp Program Saves You Money

PA's Workers Compensation
Insurance program has been serving our members since it started in 1981, always providing competitive rates with superior service. Since the program became self-insured nearly two years ago, those member benefits have only increased.

Northern Capital Insurance expected workers comp rates to go down with the move to the self-insurance group, and that has proven to be the case. Being part of a group helps establish more consistent and secure pricing because rates are set by a board of members instead of an insurance company. As a result, pricing doesn't fluctuate nearly as much.

"The board of directors runs the program and sets the rates," said Northern Capital account executive Jay Eystad. "We're not going to an insurance company and asking them what the price should be. We're establishing our own price based on past performance of the group."

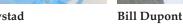
Another major advantage of the self-insurance group is the potential for a dividend in years with

acceptable loss ratios. Based on the success of first full year of the program, insureds will receive a dividend on their premiums. Because state law requires members to be in the self-insurance program for three years before receiving dividends, those disbursements will be made in 2022. But once a company qualifies Jay Eystad for the first dividend, it is eligible each year thereafter.

TPA members are seeing another advantage of the self-insurance group. The board of directors not only controls the dividends, but also the underwriting process. This means the board can make decisions on whether to take on any account, not an insurance company.

"Based on all that, we are able to write some of the smaller accounts that we couldn't write when we were working with insurance companies," said Northern Capital account executive Bill Dupont.





Another major advantage of the TPA/Northern Capital program is the customer service provided by Dupont and Eystad. Each has been helping Minnesota loggers for more than two decades.

Northern Capital offers a variety of coverages in addition to workers comp. For more information on the TPA/Northern Capital Workers Compensation Insurance program, and to get a quote on how you can save on your insurance, call Jay Eystad (218-255-0446) or Bill Dupont (952-913-6950).





Ziegler CAT offers the complete line of Weiler forestry equipment to meet your job's needs — from core machines that help with road building, millyard, and reforestation, to purpose-built machines that harvest, extract, and load. We have what you need to get the job done, plus the service to back it up.



PROFITABLE LOGGING. SUSTAINABLE FORESTRY.

- On-site service
- Convenient parts ordering
- Quality equipment for every job
- Locally owned and operated locations

BEMIDJI

5426 Highway 71 N Bemidji, MN 56601 866.634.9983

BRAINERD

3311 Liberty Lane Brainerd, MN 56401 877.829.9850

BUHL

10081 E Highway 169 Buhl, MN 55713 800.446.9795

DULUTH

210 Garfield Avenue Duluth, MN 55802 800.421.3831



www.zieglercat.com

LOGGERS OF THE PAST . . .

"Walkers" Ruled the Woods

by J. C. Ryan

This story is reprinted from an earlier *Timber Bulletin*—one of the first of "Buzz" Ryan's ever-popular contributions to these pages. The *Bulletin* will continue to reprint selected stories from the memories he recorded for us.—*Editor*



Today most industry of all kinds is not lacking in supervision. There are superintendents of production, of maintenance, of costs, of personnel – and many others.

In the old logging days, supervision was at a minimum. A general manager of logging operations generally was situated in the town that was company headquarters, and he probably would make one trip a year to the woods to visit some major project. He would usually come in over a railroad spur in a special car with some of the stockholders, stopping at one of the better camps for a good feed and to give the stockholders a briefing on how efficient things were. Then the camps would not see him again for a year.

However, there was no lack of supervision in the camps and little was needed. The "walking boss" or "walker," as he was known, provided the answer to all the problems.

He kept all the foremen in line and kept a check on all phases of the camps' work. He was generally in charge of from four to 12 camps, or all in a certain area. In the old days, he would walk from camp to camp, then on to the next. He would check on how many logs were being cut each day, how many were skidded, the conditions of the ice road, how supplies were coming in, how the men were being fed, and advise the camp foreman on any changes that were needed.

However, there was very little "meddling" with the running of the camp or the crews. The walking boss had hired the camp foreman and gave him full charge of everything from the food the cook put out to the delivering of the log to the landings. It was the camp foreman who ran the camp, and he had plenty of chance to show his ability. The "jacks" referred to the foreman as the "push."

In the fall of the year, the walking boss was a very busy man. He had to line up locations of new camps and arrange for the toting in of lumber and supplies to build them. He figured out the locations for logging spurs and logging roads and arranged for the distribution of horses and equipment. Once this was done and a foreman was assigned, the foreman became the boss of the camp and the operations. In the

early days, there were no camp timekeepers or clerks, and the foreman handled all of the selling of snuff and tobacco to the crew in the evenings. In later years, the camp clerks handled all the time keeping and book work, such as ordering kitchen supplies.

It was the ambition of all camp foremen to become a walking boss some day. The ability of some of these camp foremen was astonishing. You didn't have to go into detail explaining a problem; just mention it and they took it from there and they always seemed to come up with the right decision.

In winters, when but few camps were in

Though some rode from camp to camp, 300-pound Henry Graham, "walking boss" for National Pole Co., always traveled on foot. This photo was taken about 1919 at National's Kelliher office; man at left is unknown.



operation, some walking bosses had to drop back to camp foreman for a while. In the depression of 1921, I knew several walking bosses who were doing common labor. Woods work was all they knew, and they could not turn to supervisory work in another field very easily.

However, when the CCC camps came in 1933, many of the old camp foremen got jobs as foremen in these and did very well. A few of them got to be superintendents. One of the old walking bosses was Christ Lee of the Northern Lumber Company. In talking with him after he got his CCC job, he said to me, "I didn't think I would ever get one of these highfalutin jobs of "supertender" – but hell, I only got one camp to look after. This is more like a camp foreman job."

Most lumber camps of 200 men had two or three "straw bosses" who worked under the foreman. Straw bosses were working foremen who were put in charge of one phase of the logging operation. There might be one in charge of the skidding crew, one in charge of the loading crew, and one in charge of the log landing. They worked along with the men and usually were the hardest workers on the crew. Some camp foremen had only one straw boss who went from crew to crew, working a while with each. He was called a "traveling straw boss."

Supervision in the lumber camps was carefully kept at a minimum, as workers resented too much supervision. Each man had his job to do and took great pride in doing it well without a foreman standing over him.

While the name "walking boss" was given the man who walked from camp to camp in the early days, by the early 1890s he usually arrived at camp with a team of fine driving horses. These walking bosses took great pride in their driving teams, which were always rigged out in nice harnesses with many spreader rings and were always kept in the best of shape. When the team arrived in camp, the "barn boss" took over their care, groomed them, fed them, and had them ready when the walking boss moved on to the next camp. These driving teams were "sharp shod" to travel over the ice roads at a good rate of speed.

Hedstrom Lumber Co., Inc.

1504 Gunflint Trail Grand Marais, Minnesota



BUYING LOGS:

Red and White Pine, Spruce and Balsam

Deliveries accepted at:

Mill Site
Grand Marais, Minn.
FutureWood
South Range, Wis.
Kirscher Transport Yard
Virginia, Minn.

For specifications and a contract call:

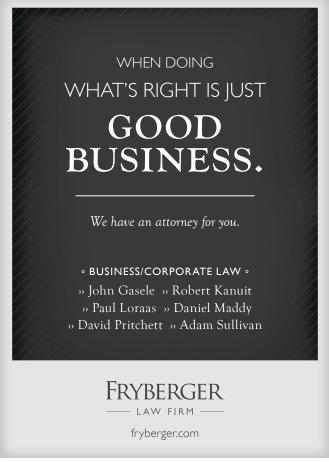
MN/WI Area - Doug Magee 218-349-9241

Iron Range Area - Jeff Elliott 218-750-2700

Canada - Jack Erickson 807-627-8826

Visit our website: www.hedstromlumber.com





Most of the driving teams were trotting horses, but I know several bosses who had teams of pacers.

Horse teams were used during the winter months. In the summer, camps were mostly railroad camps and the "walker" would arrive by motor speeder or on a logging train. Companies that did not log during the summer had watchmen at the camps, and it was the duty of the "walker" to visit these camps about once a month and check on these watchmen, who usually had several head of horses and a number of pigs to care for. Pigs were raised at most camps that had watchmen, and when the camps started up again in the fall were butchered to furnish a supply of pork. Some of these camps with summer watchmen were in isolated places, and the "walker" had to walk across several miles of swamp to visit them. Supplies for the watchmen - and feed for the horses and pigs – had to be toted in during the preceding winter.

During the days when white pine was king, there was a great number of walking bosses working for the many lumber companies and logging contractors. The first one I recall was George "Bum" Bush, who worked about 1907 in the Bemidji area for the J. Neils Lumber Company and the Bemidji Lumber Company.

Others I knew well included "Bob" Murseau of the Crookston Lumber Company in the Kelliher and Northome area; "Billie" Betts, also of the Crookston Lumber Company, in the Blackduck and Mizpah area; Merdick Morrisson of the Bemidji Lumber

Company in the Tenstrike area; Henry Graham of the Page Hill Company and the National Pole Company in the Gemmell area; "Poker Jack" Baust of the International Lumber Company; Ben Bronson of the Backus & Brooks Company – and many more.

However, two of the best known in the early days were the Sullivan brothers – Jim and Mike. They worked for several companies – Jim mainly for the old Pine Tree Lumber Company in and around Brainerd, and Mike, his younger brother, for most of the lumber companies operating from Bemidji to International Falls.

Mike Sullivan was the better known of the two, and every lumberjack from Brainerd to International Falls knew him as "Hungry Mike." He was a large man, about six-foot-two and 240 pounds, with a red mustache, a very strong voice and a tremendous appetite. Many a tale has been told and retold in all the lumber camp bunkhouses about Mike eating 12 dozen eggs for breakfast, a whole ham for lunch and 50 baking powder biscuits and 30 pounds of beef for supper. The tales are greatly exaggerated, but he certainly did eat as much as two ordinary men. Despite his large size and voice, he was a very gentle man and very kind - and was known to have taken his shirt off and given it to a man who did not have one. No lumberjack ever passed his camp hungry, and he was loved by most all who knew him.

Another great walking boss and foreman who worked in the Cloquet Valley State Forest was big Christ Lee of the Northern Lumber Company. He was known for taking care of old time "jacks" who were crippled or getting pretty old" – and usually had several working around his camp, sawing wood for the stoves or keeping fires in the stove at night. He was criticized by the head men for keeping them around, but still he took care of them. I remember him for wearing six pairs of socks and oversize 13 rubbers; he never could get enough socks on to keep his feet warm.

In the Cloquet Valley State Forest area, just north of Duluth, were many others who worked for the Combined Cloquet Companies: "Big Hank" Glassow, Ed "Pine City" Netser, William P. Campbell, Mort Sheils, "Spot" Chisholm, Tom Henderson, John Shea, Pete Gibbons, John McPhersen – and many others.

History has but little to say or mention about these dedicated, noble, hard working men, who conquered our rivers, built our logging railroads and ice logging roads, and delivered our pine logs to the mills to be manufactured into lumber that built our homes and farms in all the area west of the Mississippi River. But much credit is due them, for without them our pine forest would never have been harvested.

And while the name "walking boss" will soon be a forgotten word in our American life, there are still a few old timers around who can remember the "bull cook" sticking his head in the bunkhouse door on a frosty January morning at 5:00 a.m. and singing out, "Roll out, you sleepy heads! Time to get up! The walker is in camp!"

A fine team moved this "walker" between Duluth & Winnipeg Railroad camps.





Bolts Wanted

- Tamarack, aspen, hybrid poplar, white pine, red pine, jack pine, spruce, balsam fir
- 100" length * New Spec
- 5" minimum diameter inside the bark ("dib") for spruce and balsam fir. 5.5" minimum dib red pine. 6" minimum dib for all other species. 14" max dib for all species.
- Delivered to Browerville mill, or satellite yards in Grand Rapids and Bemidji (Consumer Scale Agreement in place for all locations)

For more information, specifications, and Terms and Conditions of Purchase, please contact: $michael@maverickwoodproducts.com\\maverickwoodproduct.com\\612-440-2028$

Classifieds

To serve our readers better, the Timber Bulletin offers free classified ads of up to 85 words to all members and associate members of the Minnesota Timber Producers Association. All ads must be submitted in writing to the Association office. The MTPA assumes no responsibility for ad contents and accepts free ads on a first-come, firstserved basis within space limitations.

HELP WANTED

Truck driver, full time, year around, hauling tree-length wood in Southeast Texas, experience preferred. 409-489-0113

WANTED

Barrel stave logs – White Oak and Burr Oak butt cuts 12-inch diameter and up – random lengths For more information call Robert Staggemeier at Staggemeyer Stave Co. Inc. Caledonia, MN 55921 Office: 507-724-3395 Cell: 608-792-75983

FOR SALE

1987 D4H CAT, 6 way blade with brush rake and Esco Log Grapple. Good condition. \$25,000 Call: 218-353-7403 and or leave message.

ADVERTISERS INDEX

Casa Eamost Duo des ata

Cass Forest Products21
Compeer
Don Dens Sales5
Duluth Sign22
Fryberger Law Firm27
Great Lakes Trailers14
Hancock Fabrication Inc5
Hedstrom Lumber Co27
Klinner Insurance4
Lunemann Equipment Co15
Maverick Wood Products LLC29
McCoy Construction & Forestry31
Mid-States Equipment4
Mid-States Truck Service12
Nelson Wood Shims15
Northern Capital21
Northern Timberline Equipment7
Otis-Magie Insurance Agency16
Pomp's Tire20
Prairie Trailer7
Renegade Truck Equipment17
Rice Blacksmith Saw & Machine19
Rihm Kenworth27
Schaefer Enterprises
Titan Machinery2
Wallingford's
Ziegler25

Equipment For Sale

2007 Tigercat X822C **Feller Buncher**

2005 Tigercat 620C Skidder

2005 Komatsu PC200LC **Delimber with ProPac**

2013 Hood 24000 Slasher

2005 Chevy 4500 4x4 Crew Cab **Service Truck Duramax**

Call Dave at 218-380-9783

TIMBER BULLETIN Subscription Order

Please ENTER my subscription to the Mi year). Payment is enclosed for:	nnesota Timber Bulle	tin (six issues per
□ 1 year \$25	ears \$40 🔲 3	years \$55
Please type	or print clearly.	
NAME		
ADDRESS		
CITY	STATE	ZIP
COMPANY/ORGANIZATION		
Please send my GIFT SUBSCRIPTION to per year) to be sent to the name below.		
☐ 1 year ^{\$} 20 ☐ 2 year	ears \$33 🔲 3	years ^{\$} 45
Please type	or print clearly.	
NAME		
ADDRESS		
CITY	STATE	ZIP

Make checks payable to:

TPA Services, Inc., 903 Medical Arts Bldg., 324 W. Superior St., Duluth, MN 55802 Note: Existing subscriptions will continue at their current rate until they expire.



GET READY FOR WINTER

WITH AN INSPECTION BY ONE OF OUR FACTORY TRAINED TECHNICIANS



WHEEL LOADERS

M-SERIES HARVESTER OR FELLER-BUNCHER

MOTOR GRADERS

G- AND E-SERIES HARVESTERS

INSPECTION INCLUDES: ENGINE, HYDRAULIC SYSTEM & BASE MACHINE



Call your McCoy Construction & Forestry Service Department today:

Bemidji, MN 218-759-1996 Grand Rapids, MN 218-326-9427

Chippewa Falls, WI 715-834-2924

Escanaba, MI 906-789-9054

Duluth, MN 218-722-7456

Ashland, WI 715-682-5522 Merrill, WI 715-536-0633 mccoycf.com

Offer valid at McCoy Construction & Forestry locations. Offer cannot be oner valid at incoay Construction is reliestly focularis. Order cultinios applied to previous purchases. Cannot be combined with any other offers or discounts. Includes estimate for all recommended repairs and services. Standard travel rates apply. Price includes labor only, all parts extra. Any taxes are the sole responsibility of the purchaser. Void where prohibited or restricted by law. Offer expires December 31, 2020.







Veriga, one of the largest global manufacturers of tire chains and forestry tracks has an expansive production program and has a prominent European presence in the forestry industry. Since 1922, Veriga has used only the best raw materials. They have an advanced manufacturing facility, including cutting edge heat treatment with an oil quenching process, resulting in products the user will find to be both functional and durable.



VerigaFOREST chains and GreenTRACKS are intended for use in the most demanding conditions providing superior grip and stability. Manufactured from special alloy steel and quenched with oil, not water, results in an improved hardness profile and maximal life span.

W-TRACK

U-PROTECT

SUPER STIFT

Veriga is marketed in North America by Wallingford's Inc.

Call or check out our new website for more information



Proud sponsor of the ALC

WALLINGFORD'S INC.

800-323-3708 | www.wallingfords.com